



Electropure™ EDI EXL-650

New: Higher Quality EDI at Higher Feed Conductivity

EXL-650 High TDS EDI Modules

ELECTROPURE™ **EXL-650** EDI modules are designed to be the highest rejection EDI modules on the market. EXL is configured to easily build ultrapure water systems with the well-known benefits of Electropure™ EDI technology. The EXL-650 achieves high quality even with 1-Pass RO, saving you money.

ELECTROPURE™ EXL-650 modules have next-generation innovative technology inside. The 650 series is designed to handle higher FCE, Feed Conductivity Equivalent. This means that the EXL-650 will perform very well at higher TDS and higher CO₂ and SiO₂ loading. As always EXL includes Electropure's patented Excellion™ membranes, "never-leak" permanent O-ring seals, unique non-scaling electrode system, efficient thin-cell technology, and connections using +GF+ unions.

Electropure™ EDI thin-concentrate technology effectively eliminates scaling.



Parameter	SI Units	US Units
1-Pass RO + GTM Design Flow	4.0 m ³ /h	18 gpm
2-Pass RO Design Flow	5.0 m ³ /h	22 gpm
Maximum Recommended Flow	6.0 m ³ /h	26 gpm
Recovery*	Up to 99%	Up to 99%
Normal Pressure Drop (25°C)	3 bar at 5.0 m ³ /h	45 psi at 22 gpm
Maximum Pressure	7 bar	100 psi

SnowPure recommends Liqui-Cel® GTM for CO₂ removal * with electrode flow to drain, and concentrate flow recovery

EDI Module Parameters	Recommended for Optimum Performance	Maximum
Feedwater Conductivity Equivalent Including CO ₂ (FCE, see calculation)	<9 uS/cm	<43 uS/cm
pH	7.0 to 7.5	5.0 to 9.5
Total Chlorine (as Cl ₂) and Ozone (O ₃)	ND	ND
Iron (Fe)	ND	<.01 ppm
Manganese (Mn)	ND	<.01 ppm
Sulfide (S-)	ND	<.01 ppm
Total Hardness (as CaCO ₃)	<0.5 ppm	<1 ppm
Total Silica (as SiO ₂)	<0.2 ppm	<0.5 ppm
Total Organics (TOC as C)	ND	<0.5 ppm
Temperature	10 to 35C (50-95F)	5 to 45C (40-110F)
Voltage	300VDC	400VDC
Concentrate Flow Direction	Upward	Upward
Feed Flow Direction	Upward	Upward
Dimensions (EXL-650) (WidthxHeightxD) (mm)	314x606x315 mm (12.4x24x12.4 in)	
Operating Weight (EXL-650)	63 kg (140 lb)	
Shipping Weight (EXL-650)	72 kg (160 lb)	

Electropure™ EDI Technology

- No concentrate recirculation or brine injection
- Thin-Cell efficient technology
- Thin-Concentrate non-scaling technology
- Unique non-scaling electrode system
- Patented Excellion™ membranes

Doing business with SnowPure

- Electropure™ EDI technology was born in 1977, before Ionpure
- SnowPure is privately held
- SnowPure is your partner, not a competitor
- High quality Electropure™ EDI training and OEM support

Benefits of Using EDI

- Continuous Process-no upsets
- Operating cost is minimized
- No hazardous waste, no associated costs and risks
- No regeneration acid or caustic
- Flexible—easy to expand a modular EDI system
- Reliable—no recirculation system components to fail

EDI Technology Training and OEM System Design Support

- SnowPure believes strongly in training—this helps ensure field success with Electropure™ EDI systems.
- SnowPure assists new OEM customers through their system design phase.
- Our customers also have access to our Best Practices P&ID's to aid in their EDI system optimization.
- Combined with ongoing Technical Service, we help ensure success.

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