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#### PRESENTATION



- DESIGN AND PRODUCTION OF VACUUM EVAPORATOR.
- WASTEWATER TREATMENT THROUGH A PROCESS OF EVAPORATION IN VACUUM SEALED CHAMBER
- REDUCTION OF VOLUMES OF RAW SEWAGE











#### SYSTEM OVERWEWS

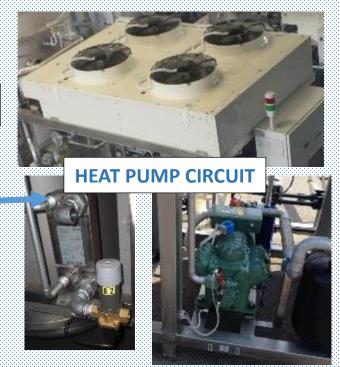


- THE STRUCTURE: HERMETIC BOILING CHAMBER UNDER VACUUM
- THE THERMAL SOURCE: HEAT PUMP CIRCUIT
- HYDRAULIC CIRCUIT





















## SENES

 K: immersed heat exchanger (serpentine) made in AISI 316L – EN.1.4404









**CR**: machine made in special material (Superduplex, Titanium, coated with HALAR,...) suitable to treat aggressive product











• TR: machine designed to concentrate the product to a muddy consistency. They are equipped with a scraper to keep clean the heat exchanger













 <u>WS</u>: machine without the heat pump system. When the hot/cold thermal source are available on site the heat pump circuit may not be necessary.











MULTIPLE EFFECT: machine where the latent heat released by the vapor is recovered in a second boiling chamber with a lower absolute pressure.









### THE ADVANTAGES:

- REDUCE THE VOLUME OF RAW SEWAGE
- REDUCE DISPOSAL COST
- BENEFIT FOR THE ENVIRONMENT
- DELICATE DISTILLATION WITH A HIGH DEGREE OF CONCENTRATION
- LOW ENERGY CONSUMPTION
- VERSATILITY
- FULLY AUTONOMOUS AND CONTROLLED RUNNING
- MAINTENANCE SIMPLE AND MINIMIZED

## APPLICATION SECTOR

- METAL PROCESSING INDUSTRY
- GALVANISATION PROCESS
- PHOGRAPHIC, PRINTING AND TEXTILE INDUSTRY
- PAINTING PROCESS INDUSTRY
- LEATHER/HIDE PROCESSING INDUSTRY
- FOOD INDUSTRY
- WASTE DEPOSITS













Key suppliers: Schell GmbH & Co KG, ITALSCHELL srl Contract value: € 700.000 Jobs created: —

http://www.innovation-procurement.org/awar

#### Finalist Public Procurement of Innovation Award

# Vacuum vaporizer based wastewater recycling system for the Austrian Mint

Federal Procurement Agency Austria

Federal Procurement Agency initiated the procurement of a 'Vacuum vaporizer based wastewater recycling system for the Austrian Mint'. In this procurement Federal Procurement Agency Austria asked the market for an environment friendly wastewater recycling system that is more resource efficient. Specifically, a system that reduces the need of freshwater. The Federal Procurement Agency Austria applied a negotiated procedure split into three phases. In the first phase suppliers were invited to provide information on their qualifications as a company. After that suppliers submitted their first offer which included a calculation for the Life Cycle Costs (LCC) and a full report with detailed information on wastewater consumption and the savings of the proposed system as well as concentration

