

# Commercial Brackish RO Systems

## Capacity: 600 to 15,000 GPD

**RO-200**  
**SERIES**

Pure Aqua's reverse osmosis systems are capable of removing salts and other impurities such as bacteria, sugars, proteins, dyes and constituents with a molecular weight greater than 150-250 Dalton.



TW-1.8K-325

TW-4.5K-340

TW-9.0K-640

TW-15K-1040

Pure Aqua supplies a full line of standard and fully customizable reverse osmosis systems, all of which are engineered using advanced 3D computer modeling and process design software for accurate and customized solutions.

### Standard Features

- Powder coated carbon steel frame
- 2.5"/4" TFC spiral wound membranes
- Heavy duty 5 micron sediment prefilter
- Corrosion resistant high pressure pump
- 220V/1Ph/60Hz power requirement
- Pre/post filter and pump pressure gauges
- FRP pressure vessels
- Tagging and identification of instrumentation
- Heavy duty high pressure tubing
- Corrosion resistant high pressure throttling valve
- Pretreatment lockout
- TDS meter
- Low pressure switch
- Product and reject flow meters
- Electric inlet solenoid valve
- Recycle valve (standard up to 4.5K GPD)
- Factory tested

### Available Options

- SS pressure vessels
- High pressure switch
- pH or ORP meter
- Recycle flow meter
- Product tank float switch
- 220V or 460V 3Ph/60Hz power
- 220-240V/1Ph/50Hz power
- 380-415V/3Ph/50Hz power
- Automatic flush
- Export wood crating
- Media filters
- Ozonation system/UV sterilizers
- Water softeners
- Post DI polishers
- Blending: feed/product
- Skid mounted with pre and post treatment
- Solar powered systems



SS Inlet  
Solenoid Valve

5 Micron  
Pre-Filter

Low Pressure  
Switch

FRP Pressure  
Vessel

SS Pressure  
Gauge

SS Needle  
Valve

Microprocessor  
Control Panel

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### Operation Specifications

- Max. feed water temperature: 42°C
- Feed water pressure: 20 to 80 psi
- Operating pressure: 150 to 250 psi
- Hydrogen Sulfide must be removed
- Turbidity should be removed
- Max. Iron content: 0.05 ppm
- Feed water TDS: 0-2,000 ppm
- Equipment upgrade for TDS up to 5,000 ppm
- Hardness over 1 GPG requires water softener
- pH tolerance range: 3-11
- Max. Silica tolerance: 25 ppm @ 60% recovery
- Operate at higher TDS by lowering recovery

| Model #       | Permeate Flow Rate |                   | Membranes |      | Motor HP at 1,000 ppm |       | Approx. Weight (lbs) | Dimensions L"xW"xH" |
|---------------|--------------------|-------------------|-----------|------|-----------------------|-------|----------------------|---------------------|
|               | GPD                | M <sup>3</sup> /D | Size      | Qty. | 60 Hz                 | 50 Hz |                      |                     |
| TW-0.6K-125   | 600                | 2                 | 2.5"x40"  | 1    | 1/2                   | 1/2   | 100                  | 21x24x55            |
| TW-1.2K-225   | 1,200              | 5                 | 2.5"x40"  | 2    | 1/2                   | 1/2   | 110                  | 21x24x55            |
| TW-1.8K-325   | 1,800              | 7                 | 2.5"x40"  | 3    | 3/4                   | 3/4   | 125                  | 21x24x55            |
| TW-1.5K-140   | 1,500              | 6                 | 4"x40"    | 1    | 1                     | 1     | 125                  | 21x25x55            |
| TW-3.0K-240   | 3,000              | 11                | 4"x40"    | 2    | 1                     | 1     | 160                  | 21x25x55            |
| TW-4.5K-340   | 4,500              | 17                | 4"x40"    | 3    | 1.5                   | 1.5   | 190                  | 21x25x55            |
| TW-6.0K-440   | 6,000              | 23                | 4"x40"    | 4    | 1.5                   | 1.5   | 220                  | 21x30x55            |
| TW-7.5K-540   | 7,500              | 28                | 4"x40"    | 5    | 2                     | 2     | 250                  | 21x30x55            |
| TW-9.0K-640   | 9,000              | 34                | 4"x40"    | 6    | 2                     | 2     | 280                  | 21x30x55            |
| TW-12.0K-840  | 12,000             | 45                | 4"x40"    | 8    | 3                     | 3     | 380                  | 27x34x56            |
| TW-15.0K-1040 | 15,000             | 57                | 4"x40"    | 10   | 3                     | 3     | 450                  | 27x34x56            |

Note: If the feed water TDS exceeds 2,000 ppm, the system model number changes to BW-XXXX-XXXX, and a suffix is added to the end of the model number: "-5" is added if the TDS is 5,000 ppm or less. Example: Required system to produce 9,000 GPD with a feed water TDS of 5,000 ppm, the corresponding model number is: "BW-9.0K-640-5".

### Available Skid Mounted Systems

Pure Aqua manufactures skid mounted commercial reverse osmosis as a turnkey system individually designed to meet your specifications and pre-tested to ensure accurate connections. Depending on the applications, the skid mounted system might include all pre and post treatment components, including feed pump, chemical dosing, media filter, carbon filter, water softener, RO, TDS blending mechanism, pH correction, post UV disinfection, ozonation, storage tank and other optional components. The skid mounted system comes completely pre-assembled, piped, wired and ready to operate.

Pure Aqua also supplies: Custom Engineered Solutions, Multimedia Pretreatment, Activated Carbon Pretreatment, Water Conditioning, Chemical Dosing Systems, Ultraviolet (UV) Sterilizers and Ozonation Systems.



TW-7.5K-540  
w/ skid mounting option

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