

PureBox™ DLXM

Self-Contained Portable Desalination System

The RODI Systems PureBox™ DLXM desalination systems are built inside intermodal dry cargo shipping containers that have been specifically modified for water treatment applications. This results in a fully self-contained, fully functional desalination system that can be delivered to a site and put into operation with a minimum of site preparation. The PureBox™ DLXM is one of several versions of the PureBox™ product and is designed to treat seawater for the production of potable water or purified process water. The PureBox™ DLXM is suitable for a number of applications:

- **Emergency Relief**
- **Small Communities**
- **Remote Work Camps**
- **Military Facilities**
- **Hotels and Resorts**
- **Housing Developments**
- **Campgrounds**

Benefits

The PureBox™ Desal treatment system offers a number of benefits that makes it an excellent choice for your desalination application.

Portability — The system is completely self-contained in an intermodal shipping container. Simply unload the container, make piping and electrical connections, and start treating water.

Flexibility — As your water treatment needs change, PureBox™ systems may be added or changed easily.

Security — The lockable containers provide excellent security for the water treatment equipment.

Quality — PureBox™ is designed and built by RODI Systems Corp., a leader in the construction of portable water treatment systems.

Dependability — RODI's portable systems are serving as dependable sources of clean water around the world.

Low Cost — The PureBox™ DLXM cost of ownership is one of the lowest in the industry due to its high energy efficiency and low cost of operation.

General Features

The PureBox™ DLXM incorporates a number of features that make it a cost-effective way to produce pure water from seawater.

Our Best System — The PureBox™ DLXM is the highest quality desalination system offered by RODI Systems. With its microfiltration membrane pretreatment, it is suitable for those applications that have less than ideal feed water quality. The advanced control system and highest quality components ensure long life and dependable operation.



State-of-the-Art Technology — RODI's desalination systems feature state-of-the-art technologies to provide high quality permeate at the lowest possible cost. The PureBox™ DLXM systems utilize FEDCO MSS pumps which are some of the most efficient multi-stage centrifugal pumps available. Even more efficiency is achieved with a FEDCO HPB energy recovery unit. RODI's systems use only high quality microfiltration and reverse osmosis membrane elements from manufacturers such as Koch Membrane Systems, Dow Filmtec, Hydranautics, and Toray. All DLXM systems include an integrated membrane cleaning system. A modern electronic control system ensures safe and efficient operation of the system, even while unattended.

Technical Support and Training — All of RODI's PureBox™ systems are supported by a well-trained and highly experienced group of technical and administrative professionals. Whether by email, telephone, or an on-site visit, RODI's staff is dedicated to supporting each and every product manufactured by RODI Systems.

The RODI Systems PureBox™ DLXM desalination systems incorporate a number of specifications which make them a high quality choice for your desalination application.

Container — The system is totally self-contained inside a modified ISO dry cargo shipping container. Only new “One Trip” containers are used for our systems. This means the container has only been exposed to one ocean voyage before being modified for use in housing the treatment system.

Construction — All of the PureBox™ systems are constructed of new, industrial quality materials. Piping, vessels, and other system components are supported inside the container with fiberglass structural members.

Piping — All low pressure piping is Schedule 80 PVC or other non-metallic materials. High pressure piping utilizes 316L and duplex stainless steel alloys. Welded joints are used wherever possible and threaded joints are avoided as much as possible to prevent leaks. All valves and fittings are of industrial quality.

Pressure Vessels — Membrane pressure vessels are filament wound using fiberglass roving and sealed with an epoxy resin. This results in a corrosion-proof vessel that will last for years with little or no maintenance.

Membrane Elements — All systems utilize hollow fiber microfiltration and spiral wound reverse osmosis membrane. This results less fouling from high turbidity feed water, high quality permeate with only a single pass, low operating pressures, and a long service life.

High Pressure Pump — All systems utilize FEDCO multi-stage centrifugal (MSS) pumps. The MSS series high pressure feed pumps have proved to be the most reliable high pressure feed pump available today. Loaded with unique features such as the patented WATER BEARING™ thrust bearing, pumpage lubricated shaft bearings and maintenance-free design ensure years of trouble-free operation with low maintenance.

Electrical — Each container is equipped with interior lighting. All electrical construction is done to recognized standards. Rigid or flexible PVC conduit and PVC junction boxes are used to prevent corrosion. Only NEMA 4X non-metallic enclosures are used on systems that require large control

or electrical enclosures. All electrical systems are thoroughly tested before the treatment system is shipped to the client.

Documentation — All systems are provided with a complete set of documentation which includes component O&M manuals and wiring diagrams.



PureBox™ DLXM Desal General Specifications

Production (Gal/Day) ¹	25,000	50,000	75,000	100,000	125,000
Container Dimensions (L x W x H) (ft)	20 x 8 x 9.5	40 x 8 x 9.5	40 x 8 x 9.5	40 x 8 x 9.5	40 x 8 x 9.5
Vessel Array (Number of RO Elements/Vessel)	2 (3)	2 (6)	3 (6)	4 (6)	5 (6)
Pump Model (HP) ²	MSS-1529 (30)	MSS-1529 (30)	MSS-1529 (40)	MSS-1531 (40)	MSS-1537 (50)
ERD Model	HPB-10	HPB-10	HPB-10	HPB-10	HPB-20

¹ Assuming a flux rate of 10 gallons per day per square foot of membrane surface area.

² Includes energy recovery.

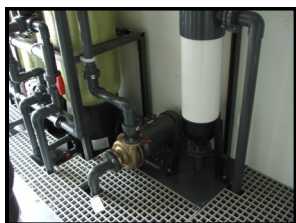
The RODI Systems PureBox™ DLXM systems are equipped with a number of features not typically found on low-cost desalination systems.

High Performance Pretreatment

— Proper pretreatment is critical in the RO design to insure that the RO membrane elements do not foul excessively. The DLXM system utilizes a hollow fiber membrane microfilter (MF) technology with crystalline microporous PVDF membrane manufactured with thermally induced phase separation (TIPS). This results in a membrane fiber that is incredibly strong and chemical resistant. The DLXM membrane modules filter from the outside of the fiber to the inside thus providing more surface area and making the modules suitable for high feed turbidity applications. The consistent pore size of the membrane (0.1 micron) produces a filtrate of exceptional quality (<0.1 NTU of turbidity).



Raised Floor — The system is equipped with a raised floor consisting of fiberglass grating supported six inches above the container floor. This protects the floor of the container and provides a neat and safe environment inside the container since the piping runs beneath the raised floor.



Scale Inhibitor Injection — A chemical injection system is provided to inject a chemical scale inhibitor into the system feed line. This chemical addition assists in the prevention of scale formation in the membrane elements.

Container Modifications — The container housing the system is equipped with approximately 3 inches of solid foam insulation covered with rigid waterproof plastic. Containers are also equipped with air conditioner and steel wall inside container doors with hydraulic connections and personnel door.



Variable Frequency Drives (VFDs) — All pumps are equipped with a variable speed drives (VFD) allowing the pump to operate at a proper speed. This prolongs the life of the pump and allows for soft starts and stops.

Instrumentation and Controls — The advanced control system includes a color touch screen operator interface with data logging. The control system also includes a complete set of electronic sensors for conductivity, flow, temperature, and pressure. A number of optional analyzers can be provided to assist the client in monitoring the quality of both inlet and outlet of the system. Optional instrumentation includes pH, ORP, chlorine, turbidity, and silt density index.



Permeate Rinse/Cleaning System — This feature allows the system to automatically rinse with permeate upon shutdown thus preventing excessive permeate conductivity upon startup. This feature may also be used as a membrane element clean-in-place (CIP) system for routine chemical cleaning of the membrane elements.

Post-treatment — Various post-treatment steps are available to condition the permeate. This includes calcite filters for remineralization and UV units for disinfection. The use of calcite and UV for post-treatment eliminates the need for hazardous chemicals on site.

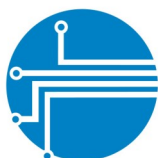


Energy Recovery — This feature saves power by recovering energy from the high pressure brine exiting the system. The energy recovery option consists of a HPB energy recovery device (ERD) from FEDCO. Energy from the brine pressure turns a turbine that boosts the pressure of the feed water as it exits the discharge of the high pressure pump. The FEDCO HBP is capable of achieving 80% energy transfer efficiency.



Remote Monitoring — This optional feature allows the system to be monitored remotely via the cellular phone network or satellite.

Operator Training — Training is available at RODI's facility for those individuals responsible for operating and maintaining the PureBox™ systems. Training and technical support are also available on-site for most locations.



RODI
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